What is claimed is:

1. A toner supply roll comprising a shaft and at least one layer provided on an outer peripheral surface of the shaft, the at least one layer comprising an outermost urethane foam layer which satisfies the following: when the urethane foam layer is compressed to a depth of 1mm from an outermost surface thereof during compression thereof to a depth of 2mm, a stress F_0 occurs in the urethane foam layer and when the urethane foam layer is decompressed to a depth of 1mm after the compression thereof to a depth of 2mm, a stress F_1 occurs in the urethane foam layer, the urethane foam layer satisfies a relation represented by the following expression (1) at a temperature of 23±3°C at a humidity of 50±10%:

$$F_1/F_0 \geq 0.7 \qquad (1)$$

the stresses F_1 and F_0 being expressed by a unit of Pa.